CERTIFICATE

(1) EU-Type Examination

- (2) Equipment or protective systems intended for use in potentially explosive atmospheres Directive 2014/34/EU
- (3) EU-Type Examination Certificate Number: **DEKRA 21ATEX0118 X** Issue Number: **0**
- (4) Product: Installation Enclosures for Self Regulating Trace Heating

Types 27-54**-***/****

- (5) Manufacturer: BARTEC GmbH
- (6) Address: Max-Eyth-Straße 16, 97980 Bad Mergentheim,

Germany

- (7) This product and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.
- (8) DEKRA Certification B.V., Notified Body number 0344 in accordance with Article 17 of Directive 2014/34/EU of the European Parliament and of the Council, dated 26 February 2014, certifies that this product has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of products intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in confidential test report number NV/DEK/ExTR20.0057/00.

(9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

- (10) If the sign "X" is placed after the certificate number, it indicates that the product is subject to the Specific Conditions of Use specified in the schedule to this certificate.
- (11) This EU-Type Examination Certificate relates only to the design and construction of the specified product. Further requirements of the Directive apply to the manufacturing process and supply of this product. These are not covered by this certificate.
- (12) The marking of the product shall include the following:



See (15)

Date of certification: 13 May 2022

DEKRA Certification B.V.

R. Schuller Certification Manager

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(13) SCHEDULE

(14) to EU-Type Examination Certificate DEKRA 21ATEX0118 X

Issue No. 0

(15) **Description**

Installation Enclosures for Self Regulating Trace Heating, type 27-54**-**** are trace heater accessories for use in Bartec trace heating systems.

The enclosures made of either stainless steel, coated aluminum or GRP (glassfiber reinforced polyester) are in type of protection Ex eb or Ex tb.

The enclosures may be utilized with M12, M20, M25, M32 entries and/or a custom entry for power cables, temperature sensors and trace heaters.

Entry devices for trace heaters and temperature sensors in type of protection Ex eb or Ex tb are included where applicable. Grommets for sealing the trace heaters may be provided with separately supplied installation kits.

The Installation Enclosures are available in a variety of subtypes:

- Power Boxes PBS or PBM that include the Ex eb terminals only.
- Electronic thermostat PBTC that includes an electronic module in types of protection Ex eb, mb, [ib] and 60079-30-1 and a transparent lens mounted in the cover in type of protection Ex eb or tb.
- Mechanical thermostat PBTW that includes a capillary thermostat with switching unit types of protection Ex db and eb, terminals in type of protection Ex eb and a gland for the capillary tube in type of protection Ex eb or tb.
- End of Line Lamp ELL that includes an illuminated indicator module in types of protection Ex db and eb and a colored transparent lens mounted in the cover or optionally the top side of the enclosure in type of protection Ex eb or tb.
- End of Line Seal ELS that includes a box pedestal PS-120-2, a PS-E GRP environmental protection cap and an End Seal ES1 with RTV sealant in type of protection Ex 60079-30-1.

The Installation Enclosures are assembled from parts separately assessed as

- Ex Equipment or Ex Component, covered by an ATEX Certificate or
- Equipment, component or part covered by a report issued by an ATEX Notified Body.

For the type designation, thermal and mechanical data, marking and electrical data, see Annex 1 to Report No. NL/DEK/ExTR20.0057/00.

Installation instructions

The instructions provided with the product shall be followed in detail to assure safe operation.

(16) Report Number

No. NL/DEK/ExTR20.0057/00.



(13) SCHEDULE

(14) to EU-Type Examination Certificate DEKRA 21ATEX0118 X

Issue No. 0

(17) Specific conditions of use

All power and data line cable entries to the trace heater boxes shall be installed with Ex eb or Ex tb cable glands or blanking elements providing a minimum ingress protection of IP66.

Supply cables and power cable entry glands shall be selected per manufacturer's installation instructions for appropriate conductor size and temperature range.

Trace heater boxes, Aluminium housing type 07-5180-****/****

The enclosure must not be used in areas affected by charge-producing processes, mechanical friction and separation processes, electron emission (e.g. in the vicinity of electrostatic coating equipment), and pneumatically conveyed dust.

Trace heater boxes, Cable entries PS-120-* type 27-59-G2-* For the Box pedestal PS-120-* measures shall be taken to avoid electrostatic charging hazards.

PBTW, Ex d Temperature Switch Type 07-6D**-***/****

The width of gap of the Ex d Temperature Switch is below the maximum values according to IEC 60079 1. Contact BARTEC for maintenance or repair of Ex d Temperature Switch.

PBTW, PBTC

- Shall be applied for maintenance temperature control only.
- The capillary of the PBTW and PT100 wiring shall be part of a fixed installation and shall be effectively clamped to prevent pulling or twisting.

(18) Essential Health and Safety Requirements

Covered by the standards listed at item (9).

(19) Test documentation

As listed in Report No. NL/DEK/ExTR20.0057/00.

(20) Certificate history

Issue 0 - 226207700 initial certificate



Description

Installation Enclosures for Self Regulating Trace Heating, type 27-54**-**** are trace heater accessories for use in Bartec trace heating systems.

The enclosures made of either stainless steel, coated aluminum or GRP (glassfiber reinforced polyester) are in type of protection Ex eb or Ex tb.

The enclosures may be utilized with M12, M20, M25, M32 entries and/or a custom entry for power cables, temperature sensors and trace heaters.

Entry devices for trace heaters and temperature sensors in type of protection Ex eb or Ex tb are included where applicable. Grommets for sealing the trace heaters may be provided with separately supplied installation kits.

The Installation Enclosures are available in a variety of subtypes:

- Power Boxes PBS or PBM that include the Ex eb terminals only.
- Electronic thermostat PBTC that includes an electronic module in types of protection Ex eb, mb, [ib] and 60079-30-1 and a transparent lens mounted in the cover in type of protection Ex eb or tb.
- Mechanical thermostat PBTW that includes a capillary thermostat with switching unit types of
 protection Ex db and eb, terminals in type of protection Ex eb and a gland for the capillary tube in type
 of protection Ex eb or tb.
- End of Line Lamp ELL that includes an illuminated indicator module in types of protection Ex db and eb and a colored transparent lens mounted in the cover or optionally the top side of the enclosure in type of protection Ex eb or tb.
- End of Line Seal ELS that includes a box pedestal PS-120-2, a PS-E GRP environmental protection cap and an End Seal ES1 with RTV sealant in type of protection Ex 60079-30-1.

The Installation Enclosures are assembled from parts separately assessed as

- Ex Equipment or Ex Component, covered by an IECEx CoC or
- Equipment, component or part covered by a report issued by an IECEx CB.

The Bartec Temperature switch type 07-6D* is certified per IECEx EPS 11.0007U according to to an older edition of the standard: IEC 60079-0:2011.

No applicable Technical Differences with IEC 60079-0:2017 are found as shown in the ExTR.



Type designation

Designation	Explanation	Value	Explanation
Α	Product group	27	Trace heating
В	Product identifier	5	Installation material
С	Design	4	Installation Enclosures
D	Subtype	C D E P	PBTC electronic thermostat PBTW mechanical thermostat ELL or ELS End of Line PBS or PBM Power Box
Е	Rated voltage	2	≤ 277 V
F	Enclosure material	4 5 6 A	GRP material Coated aluminium Stainless steel PS-E (GRP environmental protection cap)
G	Enclosure size (minimum outer dimensions)	2 3 4 5 7 8 A	122 x 120 x 90 mm (GRP, coated aluminum) 160 x 160 x 90 mm (GRP, coated aluminum) 220 x 120 x 90 mm (GRP, coated aluminum) 260 x 160 x 90 mm (GRP, coated aluminum) 150 x 150 x 100 mm (stainless steel) 200 x 200 x 120 mm (stainless steel) Cylindrical Ø 50 mm x 80 mm (PS-E)
н	Number of entries for trace heater	1 2 3	one entry two entries three entries
I	Type of entry device for trace heater	1 2 3	TG-P-1, TG-H-1, FG-S-1 or FG-S-C PS-120-2 PS-120-3
J	Affixed components	0 1 3 5 C D E F	ELS, no affixed components PBS or PBM, 6 mm² Ex e terminals PBS or PBM, 10 mm² Ex e terminals PBS or PBM, 16 mm² Ex e terminals PBTW, thermostat mechanic -20 °C to +50 °C PBTW, thermostat mechanic 0 °C to +190 °C PBTC, thermostat electronic ETM-25Ex-C ELL, End of Line Lamp, lens in cover ELL, End of Line Lamp, lens in top of enclosure
К	Size and amount of power cable entries	0 2 3 5 B C	None 1 x suitable for M25 or M32 1 x suitable for M25 or M32 1 x suitable for M25 or M32 2 x suitable for M25 or M32 2 x suitable for M25 or M32
L	Grounding system	0 1 2 3	None Grounding lug via PE-terminal block Grounding plate (ECP) Grounding via metallic box
М	Custom		Not relevant for certification



Thermal and mechanical data

Maximum ambient temperature:						
- general [°C]	+55					
- enclosure comprising ELL [°C]	+40					
Minimum ambient temperature:						
- with connected trace heater types PSB, MSB, HSB	-55					
with connected trace heater types HSB+, HTSBenclosure comprising PBTC [°C]	-40					
Degree of ingress protection						
- general, in accordance with IEC 60529 and IEC 60079-0	IP66					
- enclosure comprising ELL and / or PBTC, in accordance with IEC 60529 and IEC 60079-0	IP64					
- enclosure comprising ELL and / or PBTC, in accordance with IEC 60529	IP66					

Electrical data of trace heater circuits

Rated voltage [V]:	277			
Maximum rating of over current protection:				
- general [A]	32			
- enclosure comprising PBTW [A]	16			

Marking

Power boxes with separately certified power cable glands and breather drain plugs or blind plugs: **PBS**, **PBM type 27-54P2-*****/****

Ex eb 60079-30-1 IIC T6...110 °C (T4) Gb Ex tb 60079-30-1 IIIC T_L 80 °C... T_L 110 °C Db

Temperature controller in enclosure with separately certified power cable glands and blind plugs: PBTC type 27-54C2-****/E***

Ex eb mb [ib] 60079-30-1 IIC T6...110 °C (T4) Gb Ex tb [ib] 60079-30-1 IIIC T_{L} 80 °C... T_{L} 110 °C Db

Temperature controller in enclosure with separately certified power cable glands and blind plugs: PBTW type 27-54D2-****/****

Ex db eb 60079-30-1 IIC T6...110 °C (T4) Gb Ex tb 60079-30-1 IIIC T_L 80 °C... T_L 110 °C Db

End of line termination in enclosure:

ELL type 27-54E2-***/****

Ex db eb 60079-30-1 IIC T6...110 °C (T4) Gb Ex tb 60079-30-1 IIIC $T_{\rm L}$ 80 °C... $T_{\rm L}$ 110 °C Db



Electrical data for electronic thermostat PBTC type 27-54C2-****/E***

Supply circuit (terminals L - N) in type of protection Ex eb: U_m : 305 Vac Rated power without load: 4.5 W

Load circuit (terminals L - N) in type of protection Ex eb:

U_m: 305 Vac (phase-neutral-PE)

Maximum steady state current: see Electrical data, temperature class and specified

maximum surface temperature "T" below, column "PBTC"

Alarm Relay, potential free contacts in type of protection Ex eb:

Rated voltage: 277 Vac or 36 Vdc

 U_m : 305 Vac Rated switch current, resistive load: 2 A

Modbus (terminals A, B and C) in type of protection Ex eb:

U_m: 250 Vac Rated voltage: 5 Vdc

Sensor circuit (RTD/Pt100 terminals):

In types of protection intrinsic safety Ex ib IIC, Ex ib IIB, Ex ib IIIB and Ex ib IIIC with the following maximum values:

 $U_0 = 6.6 \text{ V}$; $I_0 = 827 \text{ mA}$; $P_0 = 1.28 \text{ W}$; linear characteristic; $C_0 = \text{see}$ table below; $L_0 = \text{see}$ table below.

Ex ib IIC	Lo	32 μΗ
EX ID IIC	Co	6.7 μF
Ex ib IIB Ex ib IIIB Ex ib IIIC	Lo	128 μH
	C。	484 μF

The Ex ib sensor circuit is infallibly galvanically separated from the Alarm Relay circuit.

The Ex ib sensor circuit is not infallibly galvanically separated from all other non-intrinsically safe circuits. Therefore the earth connection of the equipment shall be connected to the potential equalizing (P.E.) system in accordance with the applicable installation standard.



Electrical data, temperature class and specified maximum surface temperature "TL"

Con- nected heater trace rated power heater output		Tamb max	Limitation of operating current (steady state) of trace heating circuit at T _{amb max} [A]			Max. s tempera [°	T-class	
type	output [W/m]	[°C]	PBS / PBM	PBTC	PBTW **	Instal. encl. #	Trace heater ##	System ###
			30	19	16	+110	+80	T4
		+40	27	18	15	+95	+80	T5
	10 15		23	N/A	9	+80	+80	T6
	10, 15		26	12	16	+110	+80	T4
PSB		+55	24	12	15	+95	+80	T5
FSB			18	N/A	9	+80	+80	T6
		+40	30	19	16	+110	+95	T4
	25, 33	+40	27	18	15	+95	+95	T5
	25, 35	+55	26	12	16	+110	+95	T4
			24	12	15	+95	+95	T5
	10, 15	+40	20	19	16	+110	+130	T4
MSB	10, 13	+55	18	* 12	16	+110	+130	T4
HSB	30, 45, 60	+40	20	19	16	+110	+170	Т3
	30, 43, 60	+55	18	* 12	16	+110	+170	Т3
	10, 15, 30,	+40	20	19	16	+110	+200	Т3
HSB+	45, 60	+55	18	* 12	16	+110	+200	T3
HOD+	75	+40	20	19	16	+110	+300	T2
	75	+55	18	* 12	16	+110	+300	T2
	10, 15, 30,	+40	20	19	16	+110	+200	Т3
HTSB	45, 60	+55	18	* 12	16	+110	+200	T3
ПІЗВ	75, 90	+40	20	19	16	+110	+300	T2
	75, 90	+55	18	* 12	16	+110	+300	T2

Notes

- Limitations may apply to the trace heater circuit length, in order not to exceed the maximum allowed operating current (steady state). Consult the manufacturers trace heating system design documentation, containing the calculated operating current of the applicable trace heating circuit.
- ** PBTW is limited to use in trace heating circuits protected by a 16 A rated over current protection, see electrical data above.
- # Maximum surface temperature of installation enclosures:
 - with trace heaters installed and operating (with steady state operating current);
 - with the installation enclosures positioned in the worst case orientation with maximum amount of accumulated dust layer (limitations to the orientation of installation do not apply).
- ## Maximum sheath temperature trace heater, installed on workpiece (type assessment of trace heaters according to IEC/IEEE 60079-30-1 is not part of this ExTR).
- **** System comprising installation enclosure and trace heaters (type assessment of trace heaters according to IEC/IEEE 60079-30-1 is not part of this ExTR).



Nomenclature, application and detailed description of Installation Enclosures

Name		F	or use wi	th	Ocartorato		
Туре	Description	Power	PSB MSB HSB	HSB+ HTSB	Contents (listed parts may be shown in other lines)		
Power Boxes Types of protection:	Ex eb 60079-30-1 Ex tb 60079-30-1						
PBS-200-E PBM-200-E 27-54P2-***2/1*** 27-54P2-***3/1***	Power and or splice connection	х	х	x	Trace heater box with 6 mm² terminals, CAK-SRS and PS-120-2 (PBS) or PS-120-3 (PBM)		
PBS-200-E10 PBM-200-E10 27-54P2-***2/3*** 27-54P2-***3/3***	Power and or splice connection	х	х	х	Trace heater box with 10 mm² terminals, CAK-SRS and PS-120-2 (PBS) or PS-120-3 (PBM)		
PBS-200-E16 PBM-200-E16 27-54P2-***2/5*** 27-54P2-***3/5***	Power and or splice connection	х	х	х	Trace heater box with 16 mm² terminals, CAK-SRS and PS-120-2 (PBS) or PS-120-3 (PBM)		
PB*-300-E 27-54P2-***1/1***	Power and or splice connection	х	х	#	Trace heater box with 6 mm² terminals and CAK-SRG		
PB*-300-E10 27-54P2-***1/3***	Power and or splice connection	х	х	#	Trace heater box with 10 mm² terminals and CAK-SRG		
PB*-300-E16 27-54P2-***1/5***	Power and or splice connection	х	х	#	Trace heater box with 16 mm² terminals and CAK-SRG		
Temperature controllerypes of protection:	er in enclosure Ex eb mb [ib] 60079-3 Ex tb [ib] 60079-30-1	0-1					
PBTC-200-E 27-54C2-**12/E***	Electronic thermostat with Ex ib sensor interface	Х	Х	X	Trace heater box with electronic thermostat, Pt-100, CAK-SRS and PS-120-2 for a single trace		
					heater		
PBTC-300-E 27-54C2-**11/E***	Electronic thermostat with Ex ib sensor interface	Х	Х	#	Trace heater box with electronic thermostat, Pt-100 and CAK-SRG for a single trace heater		
Temperature controller in enclosure Types of protection: Ex db eb 60079-30-1 Ex tb 60079-30-1							
PBTW-200-E 27-54D2-***2/**** 27-54D2-***3/****	Mechanical thermostat with capillary and bulb	x	x	х	Trace heater box with mechnical thermostat, CAK-SRS and PS-120-2 or PS-120-3		
PBTW-300-E 27-54D2-***1/****	Mechanical thermostat with capillary and bulb	х	х	#	Trace heater box with mechanical thermostat and CAK-SRG		
Note # for use of CAK-SRG kit with FG-S-* only							



Nomenclature, application and detailed description of Installation Enclosures (continued)

Name		F	or use wil	th	Contents		
Туре	Description	Power	PSB MSB HSB	HSB+ HTSB	(listed parts may be shown in other lines)		
End of line termination Types of protection:							
ELL-200-E 27-54E2-**12/****	End of line lamp		Х	x	Trace heater box with illuminated indicator module, red or green transparent lens, CAK-SRS and PS-120-2		
ELL-300-E 27-54E2-**11/****	End of line lamp		х	#	Trace heater box with illuminated indicator module, red or green transparent lens and CAK-SRG		
End of line protected seal Types of protection: Ex 60079-30-1							
ELS-200 27-54E2-AA12/****	End of line seal		х	х	GRP environmental protection cap with ES1 ##, RTV sealant and PS-120-2		
Notes # for use of CAK-SRG kit with FG-S-* only ## part of CAK-* termination kits							

Description of kits or components supplied with installation enclosures

Name		F	or use wi	th	Contonto
Туре	Description	Power	PSB MSB HSB	HSB+ HTSB	Contents (listed parts may be shown in other lines)
Cold applied cable contraction:	terminatio	n kit			
CAK-SRS	Connection and end		.,	х	SP1, ES1, RTV sealant and grommet for PS-120-*
27-59CX-9C**/***	termination kit, pedestal entry		Х		
CAK-SRG	Connection and end				SP1, ES1, RTV sealant, and:
27-59CX-7***/***	termination system, gland entry		Х		TG-*-1 or
27-59CX-9***/***	giana emiy		х	х	FG-S-*
CAK-M25	Splice and end		х		SP1, ES1, RTV sealant and
27-59CX-0G**/***	termination kit			Х	non-metallic blanking plug for M25 power cable entry
CAK-M32	Splice and end		x	x	SP1, ES1, RTV sealant, and non-metallic blanking
27-59CX-0H**/****	termination system			^	plug for M32 power cable entry



Description of kits or components supplied with installation enclosures (continued)

Name	For use with			Contents				
Туре	Description	Power	PSB MSB HSB	HSB+ HTSB	(listed parts may be shown in other lines)			
Trace heater box and Types of protection:	Trace heater box and accessories Types of protection: Ex eb Ex tb							
Trace heater box Part of kits	Stainless steel, coated aluminum or GRP enclosure	x	x	х	Trace heater box with Terminals and M12, M20, M25, M32 and/or custom PS-120-* entries for power cables, temperature sensors, signaling cables and trace heaters.			
Earth continuity plate	Earth continuity plate in brass to bond	x	x	x	Earth continuity plate with threaded bolt connection, anty skid washer, lock nut			
Custom made	multiple entry devices				and earth continity wire.			
Earth continuity wire Part of earth continuity plate	Bonding wire to bond earth continuity plate to earth				Yellow green wire with crimp lug and conductor end crimp ferrule.			
Trace heater entry de Types of protection:	evices Ex eb Ex tb							
PS-120-2 27-59G2-2O**/****	Box pedestal for 2 trace heaters		х	х	PS-120-2, sealing to trace heater box and lock nut. Excluding grommets.			
PS-120-3 27-59G2-3O**/****	Box pedestal for 3 trace heaters		х	х	PS-120-3, sealing to trace heater box and lock nut. Excluding grommets.			
Grommet 27-59G2-0O**/****	Combined blanking plug and trace heater grommet for PS-120-*		х	х	Part of kits and sperately supplied in bag.			
TG-P-1 27-59G1-*P**/****	M20 trace heater gland in stainless steel or nickel plated brass		PSB		TG-P-1, P-grommet, earth lug and lock nut.			
TG-H-1 27-59G1-*H**/****	M20 trace heater gland in stainless steel or nickel plated brass		MSB HSB		TG-H-1, H-grommet, earth lug and lock nut.			
FG-S-1	M20 or M25 trace heater gland in stainless steel, brass		х	х	A8*F/*/20S/M2*, earth tag, lock nut and PTFE sealing			
27-59G5-*S**/****	or nickel plated brass				washer			
FG-S-C 27-59G6-*S**/****	M20 or M25 trace heater gland in stainless steel, brass or nickel plated brass		x	х	A8CF*FM20/*/20S/M2*, with M20 female conduit connection, earth tag, lock nut and PTFE sealing washer.			
Earth tag Part of trace heater glands	M20 or M25 lug in brass for bonding entry devices to earth				Yellow green wire with M20 or M25 crimp lug and and conductor end crimp ferrule and crimp lug.			



Description of kits or components supplied with installation enclosures (continued)

Name		F	or use wit	h	Contents
Туре	Description	Power	PSB MSB HSB	HSB+ HTSB	(listed parts may be shown in other lines)
Environmental protect					
Types of protection:	Not required (trace hea	ater end to	erminatior	1 is Ex 60	079-30-1)
PS-E	GRP environmental protection cap for trace		х	Х	Part of kits.
27-59G3-1O**/****	heater end termination.				
Cold applied cable co Types of protection:	onnection and end termina Ex 60079-30-1	tion syste	em		
SP1	Parallel trace heater silicone conductor		x	X	Green yellow tube and optional conductor sleeves
27-59CX-9***/0000	insulation boot for power termination.		X	*	and optional conductor end crimp ferrules.
ES1	Trace heater silicone		x	v	Part of kits.
27-59CX-9000/00**	end seal		X	Х	Fait Of Kits.
RTV	Silicone selant				Part of kits.
Part of kits	Silicone Seidill				Fait Of Nits.